

1992 Solectria Force to Brusa AMC320 Connections

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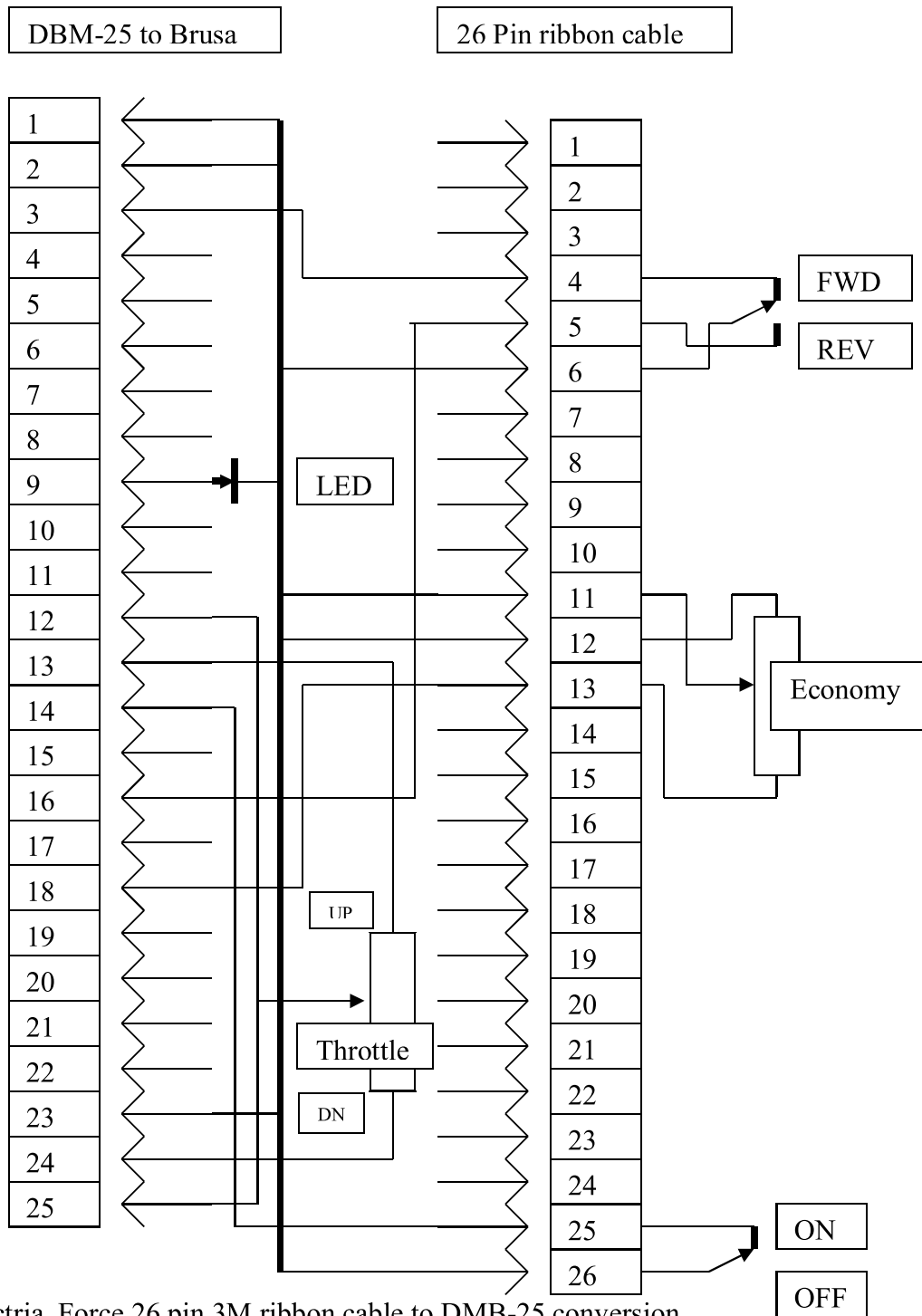
Note: Not shown are the high voltage (144 volt) connection and three phase motor connections.

See Brusa AMC320 manual at www.brusa.com for controller details.

Solectria motor is an AC20GT delta connected.

Battery consists of twelve MK 8G27 sealed gel batteries. See www.mkbattery.com

Controller: Brusa AMC320 SN 1316

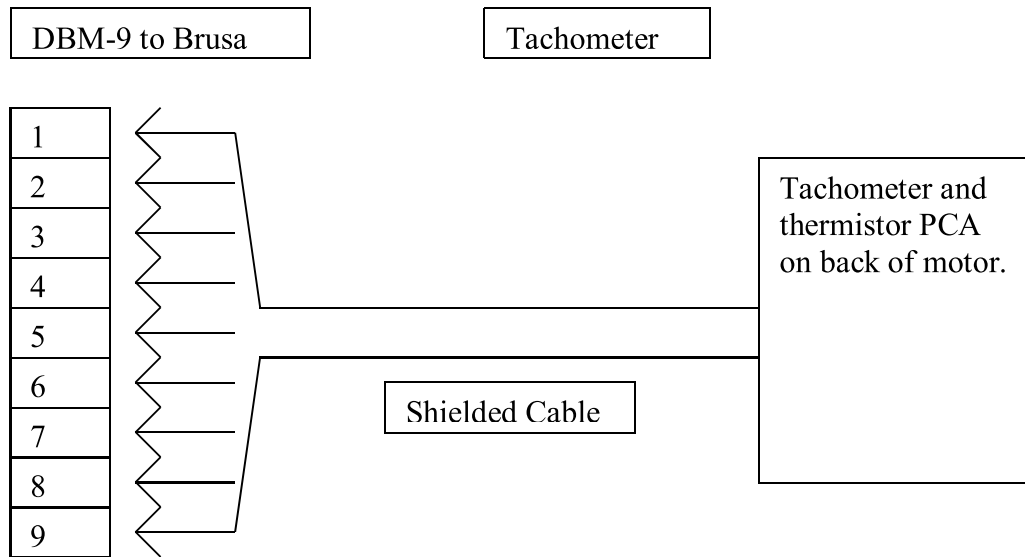


Solectria Force 26 pin 3M ribbon cable to DMB-25 conversion

Throttle pot is 5K. No throttle puts slider at 2K, full throttle puts slider at 3.75K.
Throttle connections: Pin/color: 13/Red&Orn; 12&25/Yel&Blu; 24/Brn&Grn.

Gary Carlson Revision 1

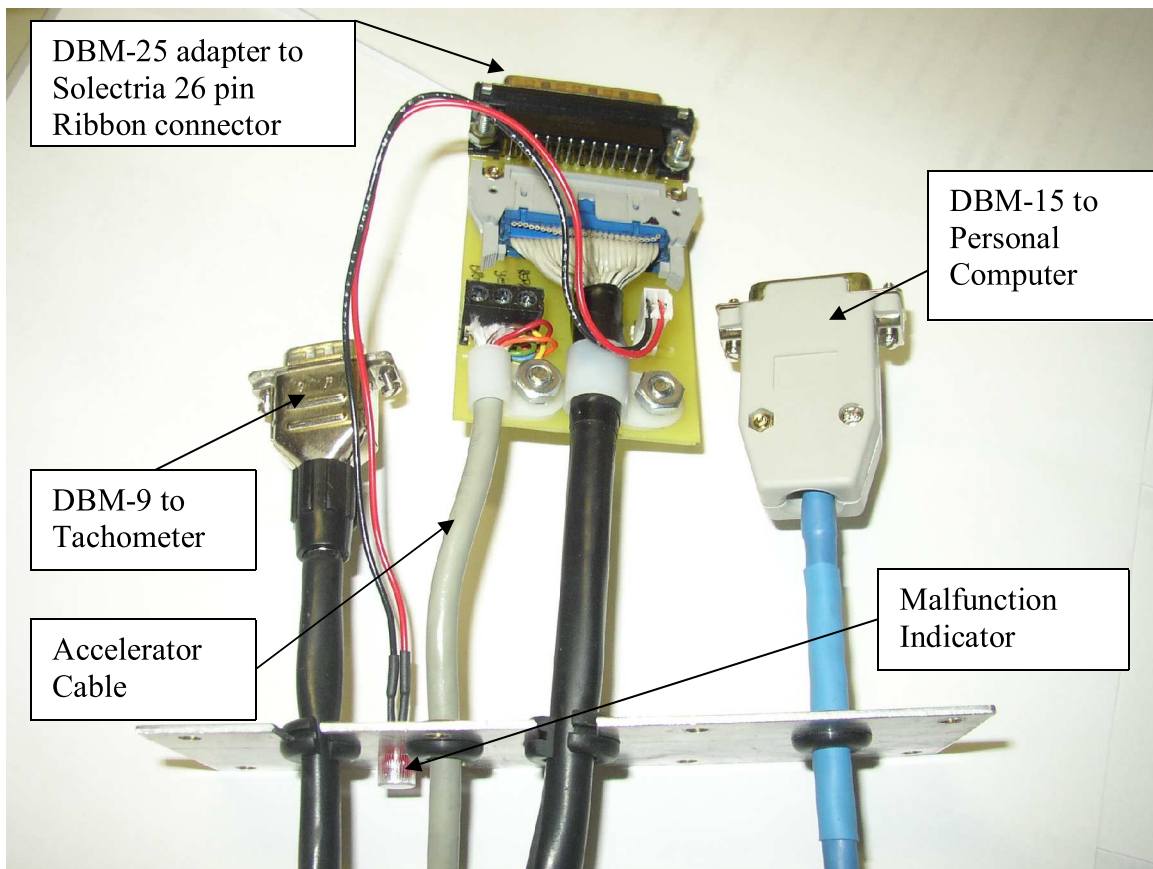
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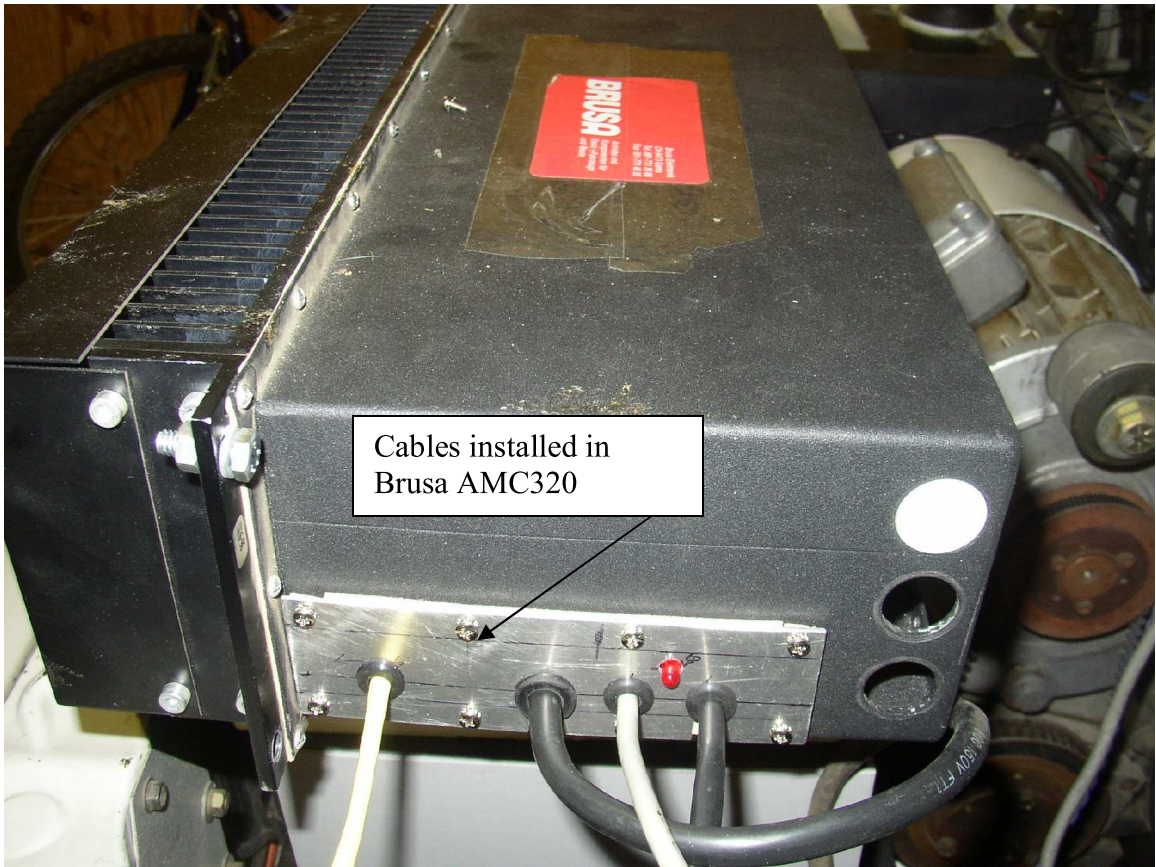


Read cable connectsw:

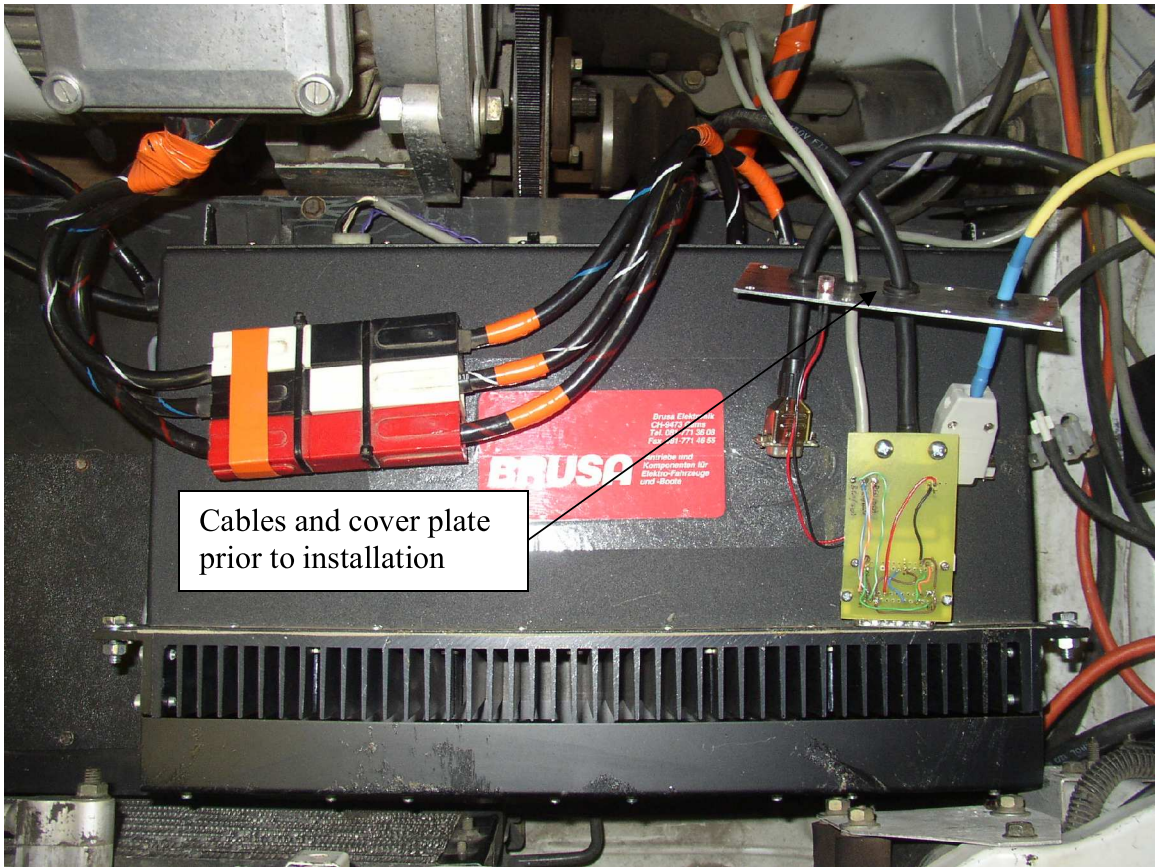
B1 & B2: Brake light relay

Xx & xx: Emergency off.





Cables installed in
Brusa AMC320



Cables and cover plate
prior to installation